

---

**Overview**

This standard has been developed for people working in a carton manufacturing production situation.

Due to the many and diverse production techniques, the variety of processes used, and the range of boards used, the need to comply with environmental legislation and company policy is an important part of the work activity.

The learner will be expected to show awareness, interpretation and the carrying out of personal responsibilities in relation to environmental requirements within the workplace and the company's approved policies and procedures. It includes personal responsibilities in relation to the workplace and in reducing the environmental impact on areas surrounding and/or affected by the workplace site activities.

This standard is not just about waste disposal, but developing the skills and knowledge to comply with all aspects of environmental legislation and company policy.

---

**Performance  
criteria**

- You must be able to:
- P1 carry out company environmental policy procedures following approved procedures
  - P2 identify environmental issues and their causes
  - P3 ensure environmental hazard/incident equipment/materials are used correctly
  - P4 dispose of waste properly, complying with legislation and company policy
  - P5 report environmental issues to the appropriate person

## Knowledge and understanding

### You need to know and understand:

- K1 the work activities within the carton manufacturing working environment that could have an impact on the environment
- K2 interpret and apply relevant environmental policies to the carton manufacturing production process
- K3 the products/materials used within their job role that have environmental impact
- K4 how these products/materials should be handled to comply with company environmental policies and procedures, to include,
  - K4.1 storage
  - K4.2 disposal
  - K4.3 PPE
- K5 the products/materials used within their job role that can be re-cycled
- K6 how these products/materials should be handled to comply with company re-cycling policies and procedures
- K7 operational issues that can occur with the implementation of company environmental policies
- K8 how to reduce the impact of these issues

<b>Developed by</b>	Proskills
<b>Version number</b>	1
<b>Date approved</b>	October 2013
<b>Indicative review date</b>	April 2018
<b>Validity</b>	Current
<b>Status</b>	Original
<b>Originating organisation</b>	Proskills
<b>Original URN</b>	PROCTN409
<b>Relevant occupations</b>	Printers; Screen printers; Printing machine minders and assistants; Bookbinders and print finishers; Graphic designers
<b>Suite</b>	Carton Manufacture
<b>Key words</b>	Print; printing; mechanised print finishing and binding; finishing; binding; newspaper; periodical; machine; litho; web offset; flexo; screen print; gravure; pad print; carton manufacture; fibreboard