Overview

This process involves extraction and the supply of suitable quality air to maintain the specified environment (quality and pressure).

This Occupational Standard involves:

1. Starting up the heating, ventilation and air conditioning (HVAC) process
2. Operating and monitoring the heating, ventilation and air conditioning (HVAC) process
3. Shutting down the heating, ventilation and air conditioning (HVAC) process
4. Isolating and reinstating the heating, ventilation and air conditioning (HVAC) process
5. Complying with HSE and safe systems of work

Who is this standard for

This standard is recommended for process operators/technicians working in oil and gas production.
Performance criteria
You must be able to:

Start up the process
P1 obtain relevant operational instruction and ensure that information received on current operational status is accurate and complete
P2 brief relevant personnel and organise work of self and others where appropriate
P3 prepare and integrate plant and utilities
P4 carry out pre-start up checks
P5 start up the process in accordance with procedures
P6 achieve steady state conditions
P7 identify and take relevant action to deal with faults and any operational issues

Operate and monitor the process
P8 monitor and take relevant action to optimise the process
P9 identify and take relevant action to deal with upsets in the process
P10 ensure effective on-going communication of relevant information on operational status
P11 maintain relevant records

Shut down the process
P12 obtain relevant operational instruction and ensure that information received on current operational status is accurate and complete
P13 brief relevant personnel and organise work of self and others where appropriate
P14 shut down the process in accordance with procedures
P15 monitor the shut down and take relevant action to deal with issues

Isolate and reinstate the process
P16 obtain relevant operational instruction and ensure that information received on current operational status is accurate and complete
P17 brief relevant personnel and organise work of self and others where appropriate
P18 isolate plant/equipment for maintenance
P19 carry out integrity testing of the isolation and confirm the safety of the plant/equipment
P20 monitor and maintain the integrity of the isolation
P21 confirm completion of maintenance and associated documentation
P22 carry out integrity testing and confirm the plant/equipment is safe to return to service
P23 de-isolate and reinstate plant and equipment
Comply with HSE and safe systems of work
P24 carry out relevant risk assessments and ensure that controls are in place to
ensure that risks are as low as reasonably practicable
P25 ensure that relevant safety briefings are carried out
P26 work in accordance with safe systems of work
P27 take relevant steps to protect the environment
P28 identify issues which may impact on safe systems of work and take relevant action
P29 maintain relevant safety records
Knowledge and understanding

You need to know and understand:

Process - General
K1 phases of the production process, the reactions taking place and the effect of changes on physical and chemical properties
K2 sources of information including operational requirements, drawings and manuals
K3 plant procedures and layout and its integration with other processes
K4 functioning of process control
K5 relation to control room operations
K6 how to connect to plant and utilities
K7 effects of loss of any utility and its reinstatement
K8 how to isolate plant and utilities from operating sources
K9 the principles of de-isolation
K10 how to carry out integrity tests
K11 how to take samples and interpret results
K12 methods and consequences of depressurisation/pressurisation
K13 blowdown and relief systems and their limitations

Process – Specific
K14 function and operation of equipment
K15 utilities required for heating, ventilation and air conditioning (HVAC)
K16 normal plant conditions and operating parameters for heating, ventilation and air conditioning (HVAC)
K17 what steady state conditions are for heating, ventilation and air conditioning (HVAC) operations and how they are achieved
K18 factor impacting on performance of heating, ventilation and air conditioning (HVAC) operations and how to achieve optimum processing
K19 types and causes of deviations and faults for heating, ventilation and air conditioning (HVAC) operations and the relevant actions to take when they occur
K20 the effects of changes in ambient conditions on process operation
K21 drain systems associated with the plant and their limitations
K22 flare/vent systems associated with the plant and their limitations

Safe Systems of Work
K23 the implications of health, safety and environmental legislation
K24 work area hazards and how to identify and control/minimise them and reduce risks to as low as reasonably practicable
K25 safe systems of work procedure
K26 consequences of emissions to the environment and procedures for dealing with spillages and uncontrolled emissions
OPIPOH25- SQA Unit Code HG2J 04

Operate an Oil and Gas Process (Heating, Ventilation and Air Conditioning - HVAC)

K27 segregation of waste materials

Critical and Emergency Situations
K28 critical conditions for the process and how to control and respond to them
K29 the effect and potential implications of loss of any critical process and its reinstatement
K30 the principles and effect of hydrocarbon hydrate formation, prevention and dispersion
K31 emergency response procedures for plant and location
K32 the operation and implications of the emergency shutdown (ESD) control systems
K33 the operation and implications of the fire and gas control systems
K34 actions to be taken in event of critical and emergency situations
Scope/range

Equipment:

- filters
- heat exchangers
- fans
- mechanical refrigerators
- humidifiers.

Safe working practices

Candidates must demonstrate safe working practices at all times. This will involve:

- wearing correct PPE at all times
- complying with regulations
- proactively raising safety issues and participating in a safety culture
- ensuring work area is kept clear
- disposing of waste in accordance with environmental requirements
- taking part in safety drills and briefings.

Working relationships

Candidates must demonstrate effective working relationships at all times. This will involve:

- making clear efforts to establish and maintain productive working relationships
- ensuring effective communication with colleagues on operational matters
- communicating all relevant information on activities, progress and results to supervisors/managers
- providing support and advice for colleagues within limits of own responsibility and expertise.
<table>
<thead>
<tr>
<th><strong>Developed by</strong></th>
<th>Opito</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Version Number</strong></td>
<td>1</td>
</tr>
<tr>
<td><strong>Date Approved</strong></td>
<td>February 2016</td>
</tr>
<tr>
<td><strong>Indicative Review Date</strong></td>
<td>February 2019</td>
</tr>
<tr>
<td><strong>Validity</strong></td>
<td>Current</td>
</tr>
<tr>
<td><strong>Status</strong></td>
<td>Original</td>
</tr>
<tr>
<td><strong>Originating Organisation</strong></td>
<td>OPITO</td>
</tr>
<tr>
<td><strong>Original URN</strong></td>
<td>OPIPOH25</td>
</tr>
<tr>
<td><strong>Relevant Occupations</strong></td>
<td>Process Operatives</td>
</tr>
<tr>
<td><strong>Suite</strong></td>
<td>Processing Operations Hydrocarbons</td>
</tr>
<tr>
<td><strong>Keywords</strong></td>
<td>Oil; gas; start up; shut down; production process; heating; ventilation; air conditioning; process operator; process technician</td>
</tr>
</tbody>
</table>