Overview

This standard is about

1. interpreting information
2. adopting safe and healthy working practices
3. selecting materials, components and equipment
4. fabricating joints in sheet metal insulation protection
Performance criteria

You must be able to:

P1 interpret the given information relating to the work and resources to confirm its relevance
P2 comply with the given, relevant legislation and official guidance to carry out your work and maintain safe and healthy work practices
P3 select the required quantity and quality of resources for the methods of work
P4 comply with organisational procedures to minimise the risk of damage to the work and surrounding area
P5 comply with the given contract information to carry out the work efficiently to the required specification
P6 complete the work within the allocated time, in accordance with the programme of work
COSVR654(SQA Unit Code-H4X9 04)
Fabricate joints in thermal insulation protection using sheet metal

Knowledge and understanding

You need to know and understand:

**Performance Criteria 1**

Interpretation of information

K1 the organisational procedures developed to report and rectify inappropriate information and unsuitable resources, and how they are implemented

K2 the types of information, their source and how they are interpreted

K3 the organisational procedures to solve problems with the information and why it is important they are followed

**Performance Criteria 2**

Safe work practices

K4 the level of understanding operatives must have of information for relevant, current legislation and official guidance and how it is applied

K5 how emergencies should be responded to and who should respond

K6 the organisational security procedures for tools, equipment and personal belongings

K7 what the accident reporting procedures are and who is responsible for making the report

K8 why, when and how health and safety control equipment should be used

**Performance Criteria 3**

Selection of resources

K9 the characteristics, quality, uses, sustainability, limitations and defects associated with the resources and how defects should be rectified

K10 how the resources should be used and how any problems associated with the resources are reported

K11 the organisational procedures to select resources, why they have been developed and how they are used

K12 the hazards associated with the resources and methods of work and how they are overcome
COSVR654(SQA Unit Code-H4X9 04)
Fabricate joints in thermal insulation protection using sheet metal

You need to know and understand:

Performance Criteria 4
Minimise the risk of damage
K13  how to protect work from damage and the purpose of protection
K14  why disposal of waste should be carried out safely and how it is achieved

Performance Criteria 5
Meet the contract specification
K15  how methods of work, to meet the specification, are carried out and problems reported
K16  how maintenance of tools and equipment is carried out

Performance Criteria 6
Allocated time
K17  what the programme is for the work to be carried out in the estimated, allocated time and why deadlines should be kept
Fabricate joints in thermal insulation protection using sheet metal

Additional Information

Performance Criteria 1
1 interpretation of drawings, specifications, schedules, method statements, risk assessments and manufacturers' information related to the work to be carried out

Performance Criteria 2
2 avoidance of risk by complying with the given information relating to at least four of the following
  2.1 methods of work
  2.2 safe use of health and safety control equipment
  2.3 safe use of access equipment
  2.4 safe use and storage of materials, tools and equipment
  2.5 specific risks to health.

Performance Criteria 3
3 selection of resources associated with own work
  3.1 materials, components and fixings
  3.2 tools and equipment

Performance Criteria 4
4 protection of the work and its surrounding area from damage
5 minimise damage and maintain a clean work space
6 disposal of waste in accordance with current legislation

Performance Criteria 5
7 demonstration of work skills to measure, mark out, form, shape, fix, and finish
8 use and maintain hand tools, portable power tools and ancillary equipment
9 fabricate at least six joints in sheet metal to given working instructions for insulation protection
  9.1 dome end
  9.2 oblique unequal tee branch
  9.3 eccentric reducer
  9.4 bend trunnion
  9.5 recess around obstacles
  9.6 eccentric triangulation
  9.7 flat back bend (space saver)
  9.8 breach piece
  9.9 two or more square to round
  9.10 duct work transformation pieces
COSVR654(SQA Unit Code-H4X9 04)
Fabricate joints in thermal insulation protection using sheet metal

**Performance Criteria 6**
10 completion of own work within the estimated, allocated time to meet the needs of other occupations and/or client
Disposal of waste
1  environmental responsibilities, organisational procedures, manufacturers’
   information, statutory regulations and official guidance

Emergencies
2  operative's response to situations in accordance with organisational
   authorisation and personal skills when involved with
   2.1  fires, spillages, injuries
   2.2  emergencies relating to occupational activities

Hazards
3  those identified by risk assessment, method of work, manufacturers’
   technical information, statutory regulations and official guidance

Health and safety control equipment
4  identified by the principles of protection for occupational use, types and
   purpose of each type, work situations and general work environment
   4.1  collective protective measures
   4.2  personal protective equipment (PPE)
   4.3  respiratory protective equipment (RPE)
   4.4  local exhaust ventilation (LEV)

Information
5  drawings, specifications, schedules, method statements, risk assessments,
   manufacturers' information and current regulations associated with thermal
   insulation

Legislation and official guidance
6  this relates to the operative's responsibilities regarding potential accidents
   and health hazards whilst working in the workplace, at height, with tools
   and equipment, with materials and substances, with movement/storage of
   materials and by manual handling and mechanical lifting

Maintenance
7  operative care of hand tools and/or portable power tools and ancillary
   equipment
COSVR654(SQA Unit Code-H4X9 04)
Fabricate joints in thermal insulation protection using sheet metal

Methods of work
8 application of knowledge for safe and healthy work practices, procedures and skills relating to the method/area of work and materials used to:
8.1 fabricate joints in sheet metal insulation protection, dome end, oblique unequal tee branch, eccentric reducer, bend trunnion, flat back bend (space saver), breach piece, two or more square to round, duct work transformation pieces
8.2 fabricate joints to recess around obstacles
8.3 apply eccentric triangulation
8.4 calculate surface area
8.5 apply trigonometry and geometry
8.6 develop templates by drawing development
8.7 identify allowances for bends, folds and forms
8.8 join sheet metals, including screws, folds, rivets and stud welding
8.9 incorporate joint methods that will reduce corrosion
8.10 identify the characteristics of sheet metals
8.11 use hand tools, portable power tools and equipment
8.12 work at height
8.13 use access equipment
9 team work and communication
10 needs of other occupations associated with the fabrication of joints in thermal insulation protection using sheet metal

Problems
11 those arising from information, resources and methods of work
11.1 own authority to rectify
11.2 organisational reporting procedures

Programme
12 types of progress charts, timetables and estimated times
13 organisational procedures for reporting circumstances which will affect the work programme

Protect work
14 protect work against damage from general workplace activities, other occupations and adverse weather conditions
Resources
15 materials, components and equipment relating to types, quantity, quality, sizes and the sustainability of standard and/or specialist:
  15.1 sheet metals
  15.2 joining materials
  15.3 hand and/or portable powered tools and equipment

16 methods of calculating quantity, length, area and wastage associated with the method/procedure for the fabrication of joints in thermal insulation protection using sheet metal

Security procedures
17 site, workplace, company and operative
COSVR654 (SQA Unit Code-H4X9 04)
Fabricate joints in thermal insulation protection using sheet metal

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