

# SKSTEX8 - SQA Unit Code HD98 04

## Perform quality control procedures in the textiles industry



---

### Overview

This standard is for those who monitor product quality during production and examine and pass products using the company's quality control procedures.

The job role may involve:

1. Monitoring quality during production.
2. Interpreting specifications and work instructions.
3. Planning work to ensure continuity of production.
4. Examine and pass finished textile products against specification.

# SKSTEX8 - SQA Unit Code HD98 04

## Perform quality control procedures in the textiles industry

---

### Performance criteria

- You must be able to:*
- P1 receive and interpret work instructions and specifications
  - P2 keep the work area clean and safe
  - P3 organise the work area to meet production requirements
  - P4 check that equipment and tools are in good working order and ready for use
  - P5 protect materials and products from contamination
  - P6 examine products following approved procedures and examination techniques
  - P7 handle all products with care in accordance with agreed procedures
  - P8 identify faults and report them in accordance with agreed procedures
  - P9 report problems outside of your own limits of responsibility
  - P10 identify un-repairable / repairable products
  - P11 take corrective action to return products to required standards
  - P12 isolate products which do not meet specification
  - P13 use approved methods to mark and log identified faults
  - P14 record problems following organisational guidelines
  - P15 forward rejected products which have not passed inspection in accordance with agreed procedures
  - P16 report the results of inspections promptly and accurately to the appropriate person
  - P17 contribute to maintaining the on-going quality of production and products
  - P18 forward passed products to the next stage in the production process
  - P19 complete and store accurate records and documentation

# SKSTEX8 - SQA Unit Code HD98 04

## Perform quality control procedures in the textiles industry

---

### Knowledge and understanding

*You need to know and understand:*

- K1 how to receive work instructions and specifications and interpret them accurately
- K2 how to make use of the information detailed in specifications and instructions
- K3 how to interpret and make use of the information detailed in specifications and instructions
- K4 how to check products against specification
- K5 the inspection processes required for particular products
- K6 effective planning of work activities to maintain continuity of operations
- K7 characteristics of materials to be inspected
- K8 reasons why products do not conform
- K9 procedures when products do not meet specification
- K10 importance of keeping the work area clean and free from obstructions
- K11 limits of own responsibility
- K12 pre-inspection activities
- K13 approved methods of inspection
- K14 types of faults and irregularities in products
- K15 methods of protecting materials and finished goods
- K16 methods of identifying, segregating and correctly marking faults
- K17 how to deal with rejected products
- K18 the importance of achieving quality and its relation to the end user/customer
- K19 the production process and how your specific work activities relate to the whole process
- K20 how your specific work activities relate to the production process
- K21 safe working practices and organisational procedures
- K22 limits of your own responsibility
- K23 ways of resolving with problems within the work area
- K24 the production process and how your specific work activities relate to the whole process
- K25 the importance of effective communication with colleagues
- K26 the lines of communication, authority and reporting procedures
- K27 the organisation's rules, codes and guidelines (including timekeeping)
- K28 the companies quality standards
- K29 the types of records kept, how are they completed and the importance of keeping them accurate
- K30 the importance of complying with written instructions
- K31 equipment operating procedures / manufacturers' instructions
- K32 statutory responsibilities under Health, Safety and Environmental legislation and regulations

# SKSTEX8 - SQA Unit Code HD98 04

## Perform quality control procedures in the textiles industry

<b>Developed by</b>	Creative Skillset
<b>Version number</b>	5
<b>Date approved</b>	January 2013
<b>Indicative review date</b>	April 2017
<b>Validity</b>	Current
<b>Status</b>	Original
<b>Originating organisation</b>	Creative Skillset
<b>Original URN</b>	TEX8
<b>Relevant occupations</b>	Manufacturing technologies; Crafts, creative arts and design; Design Associate Professionals; Textile and Garment Trades
<b>Suite</b>	Manufacturing Textile Products
<b>Key words</b>	Textiles; inspection; quality; manufacturing; products