

## SKSLWDC6 – Process cabinet roller towels - SQA Unit Code HJ5V 04

### Overview:

This standard is for those who process cabinet roller towels using continuous processing to wash, dry and finish cabinet roller towels. You must also be able to work with others and communicate effectively.

The job role may involve:

- preparing machinery, equipment and supplies for continuous processing – including the J box
- washing, drying and finishing cabinet roller towels
- setting up continuous processing operations

### Performance Criteria:

- P1 prepare machinery, equipment and supplies for continuous processing of roller towels
- P2 plan the work to be done and follow instructions to complete the work allocated
- P3 select the correct machine programmes, detergents and chemicals to process the towels
- P4 operate the machinery according to the manufacturer's instructions
- P5 wash, dry and finish the towels to meet organisational quality standards
- P6 store the finished towels so that they do not become contaminated
- P7 identify and report any problems or faults during the cleaning process
- P8 identify and deal with unsatisfactory towels in line with organisational procedures
- P9 prepare the towels for dispatch following cleaning

### Knowledge and Understanding

- K1 the machinery, equipment and supplies needed to process cabinet roller towels
- K2 what types of problems are met when setting up continuous processing operations, i.e. re-threading of towels or cleaning the J box
- K3 how to identify common machine faults and who to report them to
- K4 how to locate and repair faults or damage in the toweling length
- K5 the organisation's routine maintenance procedures for equipment
- K6 the correct loading levels for accumulators
- K7 the correct water pressures and spray bar distributions
- K8 how to plan your work to make the best use of resources
- K9 why it is important to identify any possible problems with carrying out the work at the planning stage and who these should be reported
- K10 statutory responsibilities under health, safety and environmental legislations and regulations during continuous processing