

SKSLWDC10 – Dry-finish and inspect items using a tunnel finisher SQA Unit

Code H.J5Y 04

Overview:

This standard is for those who dry and finish items using a tunnel finisher.

The job role may involve:

- drying and finishing items
- inspecting items to control quality

Performance Criteria:

- P1 check that the drying and finishing equipment is safe and ready to use
- P2 check that the items for processing are suitable for tunnel finishing and redirect if unsuitable
- P3 check that items are not damaged prior to finishing and report any damaged items
- P4 identify and remove any foreign objects from the item prior to processing in line with organisational procedures
- P4 prepare and load items safely onto the delivery conveyor
- P5 ensure items are dried at the correct speed and temperature
- P6 inspect items for satisfactory drying, and direct to the correct discharge rails
- P7 identify items that do not meet organisational finishing standards and action these
- P8 report any faults with the equipment or the items in line with organisational procedures

Knowledge and Understanding

- K1 how to safely operate drying and finishing equipment
- K2 the appropriate speeds and drying temperatures of different items
- K3 how to interpret care labels
- K4 the different drying required according to fibres and fabrics
- K5 the fire hazards presented by items falling inside the tunnel finisher
- K6 the organisational standards for finished items and how to action items that do not meet these
- K7 how to identify faults in the process affecting items and who to report these to
- K8 the correct discharge rails to use for items
- K9 statutory responsibilities under health, safety and environmental legislations and regulations during the tunnel finishing process