
Overview

This standard covers the skills and knowledge you will need to carry out moulding operations that involves using a pattern or mould to change the shape of the material. This could include injection moulding, casting or laying up using resin and fibre materials.

This will involve producing moulded products according to defined operating procedures. You will be expected to monitor and control the moulding operation, minimising any waste, making adjustments within the limits of your permitted authority and ensuring that the completed components are to the required specification. Meeting production targets will be an important issue and your production records must show consistent and satisfactory performance.

Your responsibilities will require you to comply with organisational policy and procedures for the moulding activities undertaken, and to report any problems with the moulding activities that you cannot personally resolve, or are outside your permitted authority to the appropriate people.

You will be expected to work to instructions, with minimum supervision, taking personal responsibility for your actions and for the quality and accuracy of the work that you produce. You will also be expected to complete any necessary documentation accurately and legibly.

Your underpinning knowledge will be sufficient to provide a sound basis for your work, and will enable you to adopt an informed approach to applying the required work instructions and moulding procedures. You will have an understanding of the moulding operation used, and its application, and will know about the equipment, materials and consumables in adequate depth to provide a sound background for carrying out the activities, making allowable adjustments when required, to ensure that the required specification is achieved.

You will understand the safety precautions required when working with the moulding tools and equipment. You will be required to demonstrate safe working practices throughout, and will understand the responsibility you owe to yourself and others in the workplace.

This standard on producing moulded products involves:

1. working with minimum supervision
2. using the correct tools, equipment and materials for the moulding operation
3. performing the moulding operation

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4. monitoring and controlling the moulding operation
5. making adjustments within your permitted authority
6. reporting unsolvable problems or problems that you are not responsible for, to the appropriate person
7. completing any necessary documentation accurately and legibly
8. working in ways which maintain the safety of yourself and others

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Performance criteria

You must be able to:

- P1 work safely at all times, complying with health and safety, environmental and other relevant regulations, directives and guidelines
- P2 obtain and follow the correct job instructions and any relevant moulding procedure and quality specifications
- P3 use the correct moulding tools, equipment, materials and work holding methods for the moulding operations being performed
- P4 apply release agents to patterns/moulds when required
- P5 perform the moulding operation according to instructions and safe operating procedures
- P6 monitor and control the moulding operation and identify any faults, variations or problems that occur
- P7 make any necessary adjustments within your permitted authority
- P8 report any problems that you cannot solve or are outside your permitted authority to the appropriate person
- P9 minimise any waste during the moulding operation
- P10 produce moulded products which comply with the specification and quality requirements
- P11 work to achieve your production targets
- P12 deal appropriately with moulded components and complete documentation in accordance with organisational procedures (or requirements)

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Knowledge and understanding

You need to know and understand:

- K1 the relevant health and safety requirements of the work area in which you are carrying out the moulding operations
- K2 the specific safe working practices, moulding procedures and environmental regulations that need to be observed
- K3 the hazards associated with carrying out the moulding operations and how can they be minimised
- K4 what actions need to be taken in case of emergencies
- K5 what personal protective equipment (PPE) needs to be used during the moulding activities and where can it be obtained
- K6 how to obtain the necessary job instructions, operating procedures and moulding specifications that are used, and how to interpret them
- K7 what tools and equipment are used for the moulding operations undertaken and how to check that they are in a safe and usable condition
- K8 how to apply release agents when required
- K9 how to operate, monitor and control the moulding equipment to achieve the required specification
- K10 the specific moulding operations to be performed
- K11 why it is important to follow the specified moulding sequence and procedure at all times
- K12 what methods can be used to minimise waste during moulding operations
- K13 what faults, problems or variations can occur in the moulding operation
- K14 how to identify faults, problems or variations in the moulding operation
- K15 what allowable adjustments can you make to achieve specification in the moulding operation
- K16 why it is important to report faults, variations or problems that are outside your permitted authority and or you cannot solve immediately
- K17 how to check the quality of the moulded components, against the required quality standards and what tools and equipment are used
- K18 what documentation may need to be completed, and why it is important to complete it accurately and legibly
- K19 what your responsibilities are with regard to the reporting lines and procedures in your working area
- K20 who the appropriate people are and what are their responsibilities within your working area

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Additional Information

Scope/range related to performance criteria

You must be able to:

1. Follow the relevant moulding procedures and safety requirements to include **all** of the following:
 - 1.1. health and safety regulations
 - 1.2. moulding equipment / tool operating instructions
 - 1.3. safe working practices
 - 1.4. company standards and procedures
 - 1.5. job instructions

2. Perform moulding operations using **one** of the following methods:
 - 2.1. hand moulding operations
 - 2.2. fully automated machine moulding operations
 - 2.3. manually operated machine moulding operations
 - 2.4. combined moulding operations

3. Carry out checks of the moulded products to include **all** of the following:
 - 3.1. completeness of moulding operations
 - 3.2. freedom from contamination
 - 3.3. shape/profile of moulded product
 - 3.4. quality of finish and appearance
 - 3.5. freedom from damage or deformity

4. Make permitted adjustments to solve production faults, variations or problems related to **two** of the following:
 - 4.1. quality
 - 4.2. accuracy
 - 4.3. material utilisation
 - 4.4. operational safety
 - 4.5. manufacturing changes
 - 4.6. productivity

5. Report problems that you cannot solve and or are outside your permitted authority to the appropriate person to include **one** of the following:
 - 5.1. supervisor
 - 5.2. team leader
 - 5.3. quality control

6. Work to achieve production targets for **both** of the following:
 - 6.1. output
 - 6.2. quality

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Developed by	SEMTA
Version number	2
Date approved	February 2016
Indicative review date	March 2019
Validity	Current
Status	Original
Originating organisation	SEMTA
Original URN	SEMPMO214
Relevant occupations	Engineering and manufacturing technologies; Manufacturing technologies; Process, Plant and Machine Operatives; Process Operatives
Suite	Performing Manufacturing Operations Suite 2
Key words	joining; manufacturing; operations; equipment; machine; hand; tool; manually; automated; soldering; bonding; gluing; brazing; moulding