

X819/75/01

Design and Manufacture

Duration — 1 h	nour 45 minute	es			 *	X 8 1 9	7 5 0 1 *
Fill in these bo	xes and read v	what is printe	ed below.				
Full name of ce	entre			Town			
Forename(s)		Sur	name			Numbe	er of seat
Date of bir	rth						
Day	Month	Year	Scottish c	andidate nu	mber		
Total marks —	80						

SECTION 1 — 60 marks

Attempt ALL questions.

SECTION 2 — 20 marks

Attempt ALL questions.

Write your answers clearly in the spaces provided in this booklet. Additional space for answers is provided at the end of this booklet. If you use this space you must clearly identify the question number you are attempting.

Show all working and units where appropriate.

Use blue or black ink.

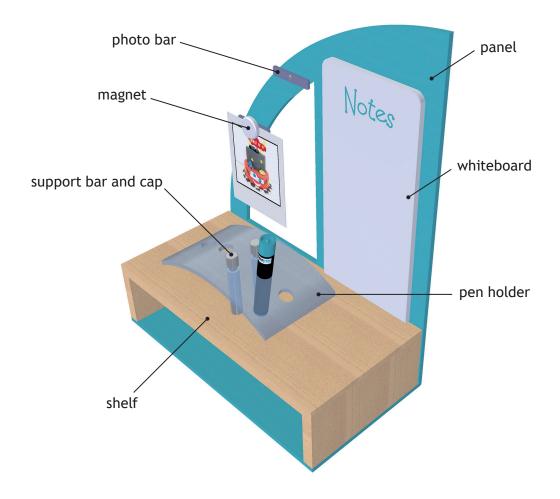
Before leaving the examination room you must give this booklet to the Invigilator; if you do not, you may lose all the marks for this paper.





SECTION 1 — 60 marks Attempt ALL questions

1. A design proposal for a photo and note display is shown below.



- (a) The photo and note display was made from different materials.
 - (i) Name a suitable silver, non-ferrous metal for the support bars.

Magnets were used to hold photos onto the metal photo bars.

(ii) Name a suitable metal for the photo bars.

1

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1. (continued)

(b)

The photo bars were dip coated.						
Describe how the photo bars would be dip coated, with reference to workshop tools and equipment.						
You may use sketches to illustrate your answer in the box below.						



(c) The support bars and their caps were manufactured on a centre lathe.



(i) Outline **two** safety checks that must be carried out on the centre lathe **before** the parts are manufactured.

2

The end of the support bar was machined on the centre lathe **before** threading as shown below.



(ii) Name **two** of the processes carried out on the centre lathe to produce the machined features.



1. (c) (continued)

The cap was manufactured from a blank as shown below.

blank

finished cap

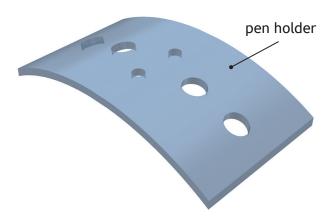


(iii) Describe how the finished cap would be manufactured from the blank, with reference to workshop tools and equipment.

You may use sketches to illustrate your answer in the box below.



(d) The pen holder shown below was made from acrylic.



(1)	holder.	2
ii)	Outline one method of preventing the acrylic from cracking during drilling.	. 1

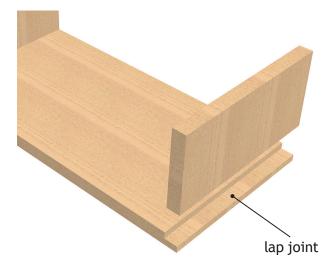
1. ((d) (cont	inued
1.	u) (COLL	mueu

(iii)	Describe how the curve on the acrylic pen holder could be formed accurately, with reference to workshop tools and equipment.							
	You may use sketches to illustrate your answer in the box below.							



page 07

(e) The wooden shelf was manufactured using a lap joint.



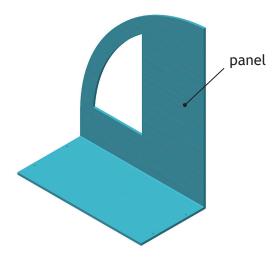
(i) Describe how the lap joint could be marked **and** cut out accurately. You must refer to workshop tools in your answer.

You may	use	sketches	to	illustrate	your	answer	in	the	box	on
page 09.										

-		

1.	(e)	(i)	(continued)	
		(ii)	Name a suitable light-coloured softwood for the wooden shelf.	1
		(iii)	Outline two reasons why varnish is a suitable finish for the shelf.	2

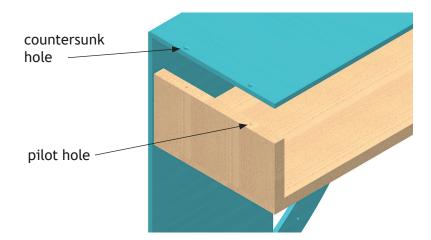
(f) The panel was manufactured from acrylic and bent as shown below.



(i) State why a strip heater was used instead of an oven to heat the acrylic panel before bending.

1

Pilot holes were created in the wooden shelf.



(ii) Explain why pilot holes were used.



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1	(f)	(continued)

ii) State why the holes on the underside of the panel were countersunk.	1
ne whiteboard was joined to the panel using an adhesive.	
v) Explain why an adhesive was used rather than screws.	2



(a) A user trip is a research technique that designers can use to gather information.

(i)	Outline three pieces of information about the office chair that
	could be gained from a user trip.

3

(ii) Name an alternative research technique.

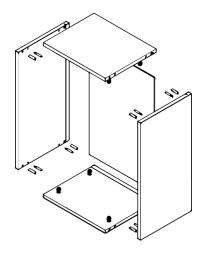
(b)

Describe the key stages of morphological analysis.
You may use sketches to illustrate your answer in the box below.



page 13

3. Different graphic techniques can be used throughout the design process.



exploded view

(α)	view.	2
		_
		_
(b)	Outline two reasons for using sketching when generating ideas.	2
		_

4. A block model of a toaster is shown below.



Outline four pieces of information that could be gained from a block model.
You may refer to the model of the toaster in your answer.

5. A range of factors have been considered in the design of the cooker shown below.



You must give different examples in (a) and (b).

(a)	Describe how safety has influenced the design of the cooker.

The cooker was designed to have a five to ten year lifespan.
Describe how products can be designed to minimise their impact on the environment at the end of their lifespan.

6. Two dining tables are shown below.



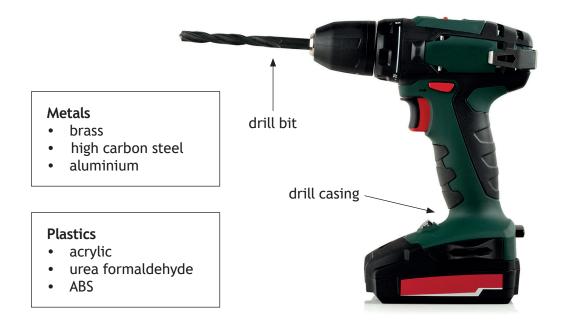
table B

Describe how the tables compare aesthetically. You should compare three different aesthetic aspects.

The	design of products can be influenced by branding and the target market.	
(a)	Outline two benefits of selling a product under a brand name.	2
(b)	Describe what is meant by market pull.	1

SECTION 2 — 20 marks **Attempt ALL questions**

8. The cordless electric drill and drill bit shown below have been produced using a range of materials and processes.



(a) Select appropriate materials for the drill bit and drill casing from the lists provided and state why they would be suitable.

A different material and property must be given for each item.

(i)	Drill bit.	2
	Metal	-
	Suitable because	-
		-
(ii)	Drill casing.	2
	Plastic	-
	Suitable because	-
		-



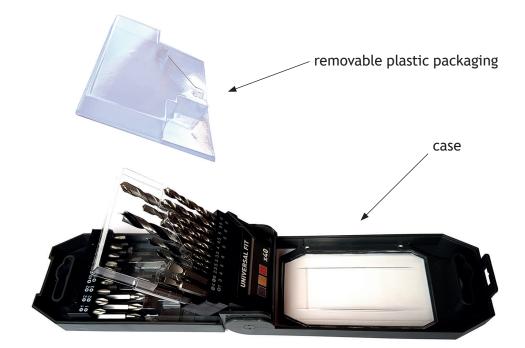
page 20

(b) The drill casing was mass produced using injection moulding.

State **two** features that would identify that the casing has been injection moulded.

2

(c) To provide protection during transport, removable plastic packaging was used to support the drill bits within their case.



The packaging was vacuum formed around a pattern that contained features such as tapered sides and rounded corners.

State a different manufacturing reason for each feature.

(i) Tapered sides.

1

(ii) Rounded corners.

9. Modern technology has allowed us to 3D print products such as artificial hands.



Describe **three** benefits of using a 3D printer to design and manufacture products.

You may refer to artificial hands in your answer.				

Knock-down fittings are often used in commercially manufactured furniture.



Describe three benefits of using knock-down fittings in the manufacture and assembly of furniture.				

11. Modern design and manufacturing technologies have had an impact on society and the environment.



(a) the supply of products.



You must give different examples in (a), (b) and (c). Describe the impact of these technologies on

(b)	the workforce.	_ _ _
		_

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11. (continued)

(c)

pollution.								

[END OF QUESTION PAPER]

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ADDITIONAL SPACE FOR ANSWERS



page 26

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ADDITIONAL SPACE FOR ANSWERS



page 27

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page 28