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National Qualifications 2025

Mark

X819/75/01

Design and Manufacture

TUESDAY, 13 MAY 1:00 PM - 2:45 PM



Fill in these boxes and read what is printed below.				
Full name of centre	Town			

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Forename(s)	Surname	Number of seat

Date of birth	
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Total marks — 80

SECTION 1 — 60 marks

Attempt ALL questions.

SECTION 2 — 20 marks

Attempt ALL questions.

Write your answers clearly in the spaces provided in this booklet. Additional space for answers is provided at the end of this booklet. If you use this space you must clearly identify the question number you are attempting.

Use blue or black ink.

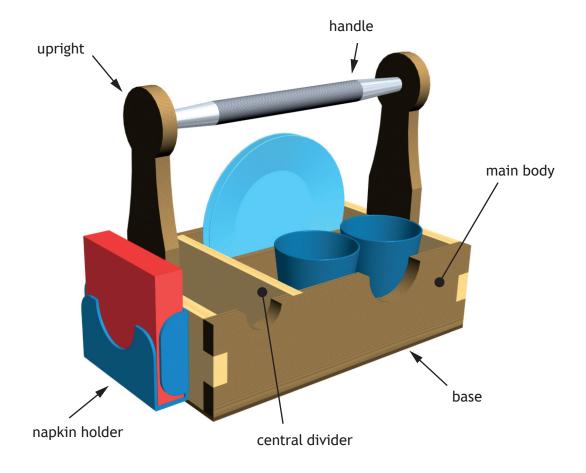
Before leaving the examination room you must give this booklet to the Invigilator; if you do not, you may lose all the marks for this paper.





Attempt ALL questions

1. A design proposal for a picnic caddy is shown below.



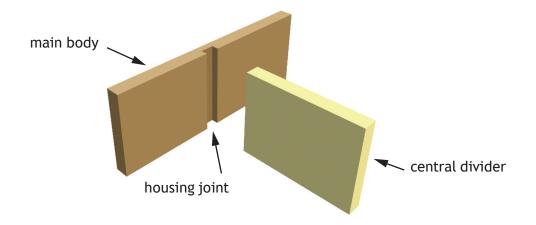
(a) ¯	The base	of the	picnic cado	ly was mad	de from a	a manufactured	board.
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Oak was used for the main body of the picnic caddy as it is strong and durable.

- (ii) State **one** other reason why oak is a suitable wood for the main body.
- (iii) Name an alternative hardwood that could be used.

(continued)

(b) The central divider was connected to the main body using housing joints.



Describe how the housing joint could be marked and cut out accurately, with reference to workshop tools.

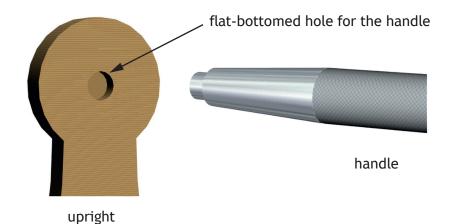
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You may use sketches to illustrate your answer in the box below.

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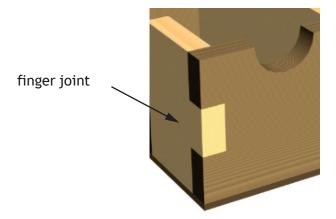
(continued)

(c) An exploded view of the upright and handle is shown below.



- (i) Name the drill bit that could be used to create the flat-bottomed hole.
- (ii) Outline how to ensure the hole is drilled to the correct depth.

(d) A finger joint was used to join the corner of the main body.



2 (i) Name two alternative joints that could be used for the corners.

(d)	(cont	tinued)	
	Durir	ng assembly the main body was checked for squareness.	
	(ii)	Outline two methods of checking the main body is square.	
	()	You may use sketches to illustrate your answer in the box below.	
		,	
(e)	The _l	picnic caddy was varnished.	
	(i)	Outline two benefits of using varnish on the picnic caddy.	

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The wooden surfaces of the picnic caddy were sanded and prepared prior to varnishing.

(ii)	Describe how to ensure a high-quality brushed finish when applying varnish, after the surfaces are sanded and prepared.

[Turn over for next question

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1. (continued)

(f) A silver non-ferrous metal was used for the handle.



(i) Name a suitable silver, non-ferrous metal for the handle.

1

The handle was turned on a centre lathe.

(ii) Outline **two** safety checks that must be carried out on the centre lathe **before** turning.

2

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1. (f) (continued)

The end of the handle is shown below.

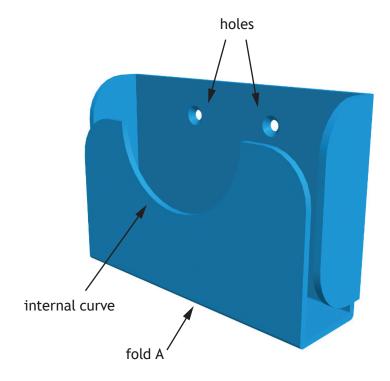


(iii) Name the centre lathe process used to create the features at each step.

STEP	PROCESS
1	
2	
3	

(continued)

(g) The napkin holder was made from acrylic.



An internal curve was cut on the front of the napkin holder.

(i) Name an appropriate hand tool that could be used to cut the internal curve.

A countersink drill was used to create the holes on the napkin holder.

(ii) Explain why countersunk holes were used. 1

1.	(g)	(cont	cinued)	
		The e	edges were finished before bending the napkin holder.	
		(iii)	Describe the stages used to obtain a good finish on the edges of the acrylic prior to bending, with reference to workshop tools and equipment. 2	
		Δ nur	mber of 90° folds were made to create the acrylic napkin holder.	
			Describe how fold A on the napkin holder could be made, with reference to workshop tools and equipment.	
			You may use sketches to illustrate your answer in the box below.	



2. Designers use research techniques such as questionnaires to produce a specification.



Describe the key stages of a questionnaire.	
Name an alternative research technique that could be used.	
Explain why a specification is used during the design process.	

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, ,	es of brainstorming.	

4. Modelling techniques are used throughout the design process. Two modelling techniques are shown below.



Different benefits must be given for parts (a) (i) and (a) (ii).

a)	(i)	Describe the benefits of using sketch models in the design process.	
	(ii)	Describe the benefits of using block models in the design process.	1

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4.	(continued)
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Graphic techniques are also used throughout the design process.

(b)	(i)	Describe two benefits of using computer generated graphics.

(ii)	Outline two pieces of information that can be gained from a working
	drawing.

5. An activity toy for children is shown below.



Designers use aesthetics to attract the target market to their product.

(a)	Outline the aesthetic features of the activity toy which would appeal to children.				

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5.	(continued)					
	Designers also consider safety and maintenance issues when developing products.					
	You must give different issues for (b) and (c).					
	(b)	Outline one maintenance issue which would have been considered in the design of the child's activity toy. 1				
	(c)	Outline three safety issues which would have been considered in the design of the child's activity toy. 3				



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6. A hair dryer and accessories are shown below.



(a)	Describe how ergonomics may have influenced the design of the hair dryer and accessories.

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6.	(continued) Companies expanding into new market areas rely heavily on brand image.				
	(b)	Describe two benefits of a strong brand image.	2		

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SECTION 2 — 20 marks **Attempt ALL questions**

7. Two children's rocking horses are shown below.



Different reasons must be given for parts (a) (i) and (a) (ii).

(a)	(i)	Outline two reasons why polypropylene is a suitable material for the modern rocking horse.

7	•	(a)	(continued)

		Outline two reasons why brass is a suitable material for the traditional rocking horse stirrups.
A num horse:		of manufacturing processes were used in the production of the rocking
You m	ust g	give different responses in (b) and (c).
		ne two reasons why rotational moulding is a suitable process for mass facturing the modern horse.
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		two identifying features that would show the stirrup of the traditional was sand cast.
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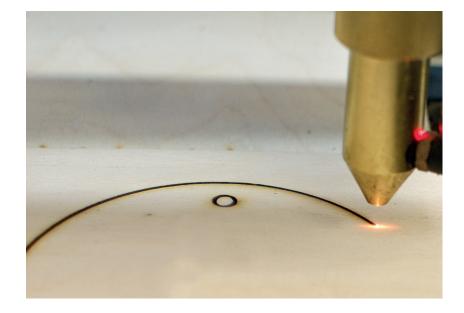


Products can be manufactured in different volumes using methods such as one-off production or mass manufacture.



mass produce	p. 5 2 2 3 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5
Describe how	mass manufacturing technologies may impact the workforce.
Describe how	mass manufacturing technologies may impact the workforce.
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Describe how	mass manufacturing technologies may impact the workforce.

9. Laser cutters are widely used in the manufacture of products.



Describe the benefits of using laser cutters to manufacture products.		

10. Designers can use recycled materials to make products more sustainable.



sustainable.	

[END OF QUESTION PAPER]



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ADDITIONAL SPACE FOR ANSWERS



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ADDITIONAL SPACE FOR ANSWERS



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Question 2	Question mark - ChristianChan/Shutterstock.com
Question 5	Baby with Wooden House – Dmitry Galaganov/Shutterstock.com
Question 6	Hair Dryer – StockPhotosArt/Shutterstock.com
Question 7	Modern Rocking Horse – Valentina Zavrazhina/Shutterstock.com
Question 7	Traditional Rocking Horse – JasminkaM/Shutterstock.com
Question 7	Brass Stirrups – wideonet/Shutterstock.com
Question 8	Handcrafted Joinery – Martina Pellecchia/Shutterstock.com
Question 9	Laser Cutter – OxfordSquare/Shutterstock.com
Question 10	Map on a Leaf – Sanit Fuangnakhon/Shutterstock.com



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