

X723/77/11

Engineering Science

THURSDAY, 24 MAY 1:00 PM – 3:00 PM

Total marks — 60

Reference may be made to the Advanced Higher Engineering Science Data Booklet.

SECTION 1 — 30 marks

Attempt ALL questions.

SECTION 2 — 30 marks

Attempt ALL questions.

Write your answers clearly in the answer booklet provided. In the answer booklet, you must clearly identify the question number you are attempting.

For questions 1(a) and 6(a), write your answers clearly in the worksheets provided in booklet X723/77/21.

Show all working and units where appropriate.

The number of significant figures expressed in a final answer should be equivalent to the least significant data value given in the question. Answers that have two more figures or one less figure than this will be accepted.

Use blue or black ink. Sketches, diagrams and graphs may be drawn in pencil.

Before leaving the examination room you must give your answer booklet **and** worksheets to the Invigilator; if you do not, you may lose all the marks for this paper.

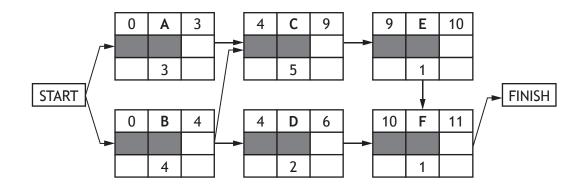




SECTION 1 — 30 marks Attempt ALL questions

- 1. A partially complete activity network for an engineering project involving six stages, A–F, is shown below. Time for each stage is measured in weeks.
 - STG stage
 - DUR duration
 - EST earliest start time
 - EFT earliest finish time
 - LST latest start time
 - LFT latest finish time
 - FLT float



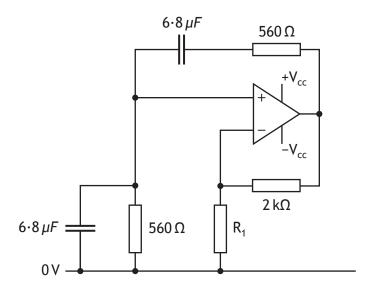


- (a) Complete the activity network given on the worksheet for question 1 (a) by adding the latest finish time, the latest start time and the float for each of activities A–F, and hence identify the critical path.
- (b) Discuss how the project manager would use information in the network diagram to manage the project effectively.

3

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2. A Wien-bridge oscillator is being tested by a student.

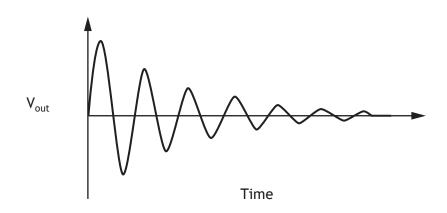


The tolerance of the components used in the circuit is 5%.

(a) Calculate the range of frequencies within which the circuit will oscillate.

2

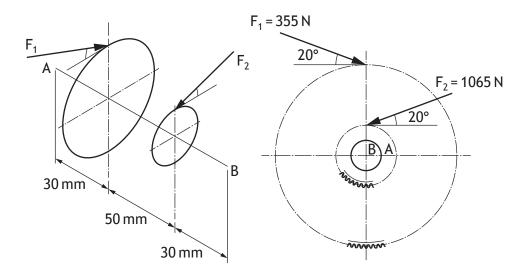
The student selects an incorrect resistor value for $R_{\rm 1}$ which produces the output waveform shown below.



(b) State the reason why the student's choice of resistance for R_1 has caused the output waveform and suggest a value for R_1 which would produce a constant amplitude sine-wave.

2

3. A shaft within a gear box has loads applied as shown due to the transmission of power. Gear locations on the shaft are also shown.



Not drawn to scale

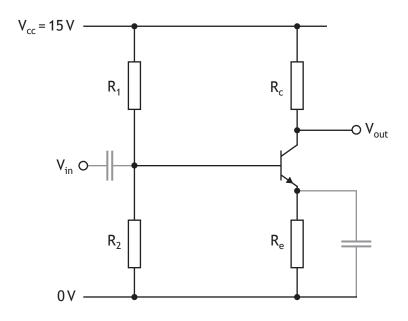
Calculate the magnitude of the reaction at the bearing at A.

4

2

2

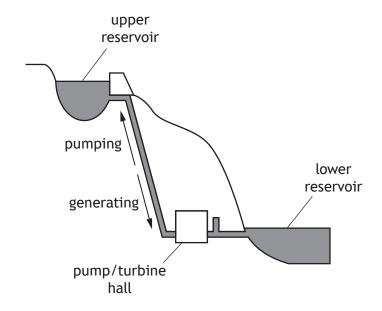
4. A student is designing an amplifier circuit based on the circuit shown below. For component calculations, ignore the greyed-out components.



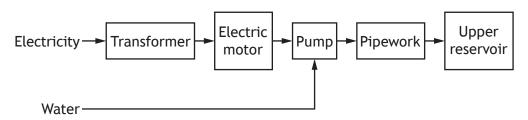
Circuit specifications

- $I_c = 1 \text{ mA}$
- A-Class biased, with $V_{out} = 50\%$ of V_{cc}
- h_{fe} = 100
- V_e = 1 V
- $V_{be} = 0.6 V$
- V_{cc} = 15 V
- (a) Calculate values for R_c and R_e .
- (b) Calculate values for I_b and V_b.
- (c) Calculate values for R_1 and R_2 using the design rule $I_{R2} = 10I_b$.

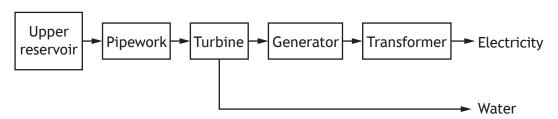
5. Two block diagrams for a hydropower pump-storage scheme similar to Cruachan in Scotland, are shown below.



PUMPING



GENERATING



The main system components have the following operating efficiencies.

	Overall efficiency (%)
Step-down transformer, electric motor driving pump and pump	87.0
Turbine, generator and step-up transformer	90.3

Energy loss in the water pipework between the pump and the upper reservoir amounts to 0.6% of the energy supplied to the water when pumping and 0.8% of the potential energy of the water in the upper reservoir when generating.

5. (continued) MARKS

(a) Calculate the percentage of the electricity drawn from the grid to pump water that is returned to the National Grid as electricity by this system. Ignore evaporation from the reservoir.

2

Cruachan pump-storage scheme can switch from pumping water to generating electricity in two minutes. It can generate up to 440 MW of electricity continuously for a maximum of 22 hours.

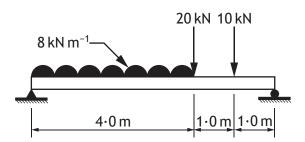
(b) Define the terms 'base load' and 'peak load' when used in relation to the National Grid and explain the role that pump storage generation capacity plays in maintaining electricity supply at all times.

3

3

1

6. A static beam is loaded as shown below.

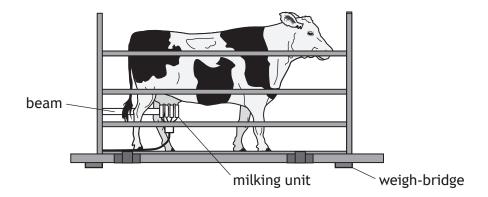


- (a) Draw, on worksheet for question 6(a), the shear force diagram for the beam. Indicate the important values of the shear force on the diagram.
- (b) By considering the section of the beam $0 \le x \le 4$ from the left-hand end, find the position and magnitude of the maximum bending moment.
- (c) Give a reason why it is important to find the position and magnitude of the maximum bending moment in a loaded beam which has a constant cross-section along its length.

[Turn over for SECTION 2

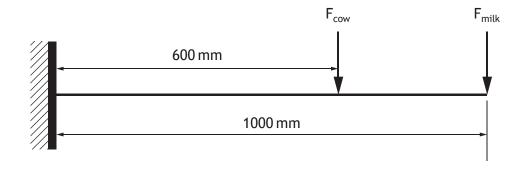
SECTION 2 — 30 marks Attempt ALL questions

7. On a dairy farm cows are milked and then weighed each day using an automated milking unit and weigh-bridge. A cow's weight is recorded in kilograms.



The structural support for the milking unit is considered to be a cantilever beam of length $1\cdot00\,\text{m}$. The milking unit weighs $10\,\text{kg}$ and is attached to the free end of the cantilever beam. The beam is made from aluminium alloy and has a hollow rectangular cross-section with external dimensions of width $30\,\text{mm}$ and height $70\,\text{mm}$, and a wall thickness of $3\cdot5\,\text{mm}$.

The beam has been designed to not only carry the load of the milking unit, but also to be strong enough to support 300 kg, a part of the weight of the cow should it sit down on the device. The added load of the cow would act 600 mm from the wall.

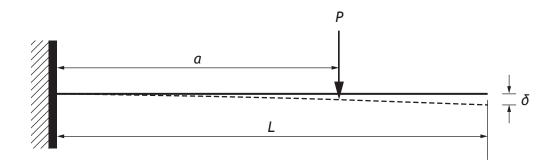


(a) Calculate the maximum stress in the beam at its support and hence determine if the beam would be permanently deformed if the cow sat down.

5

MARKS

The end-point deflection, δ , of a cantilever beam due to a point load, P, applied between the wall and the end is calculated from:



$$\delta = \frac{Pa^2}{6EI} (3L - a)$$

(b) Calculate the vertical deflection of the free end of the cantilever beam that the weight of the cow would produce.

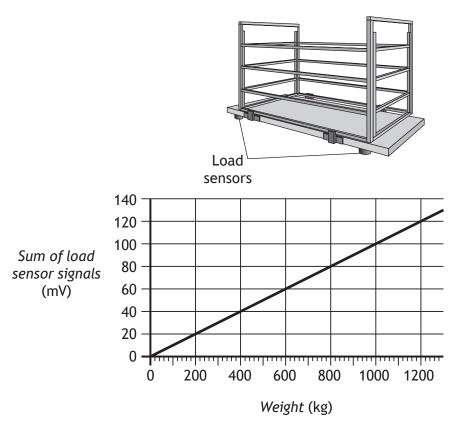
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The automated milking unit has a total resistive power consumption of 21 kW and is supplied from a single-phase line 60 m long. The cable resistance is $0.524\,\Omega/km$. The single-phase voltage at the machine is 230 V.

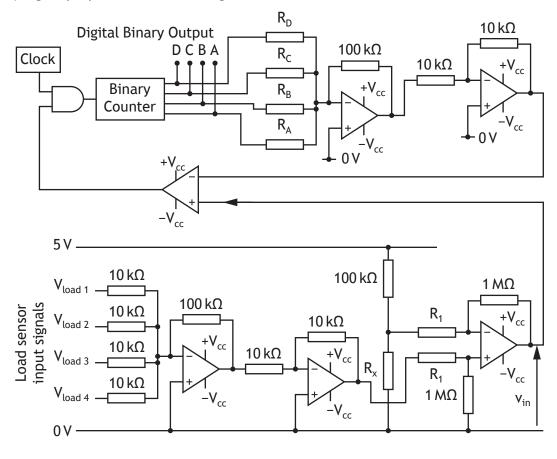
(c) Calculate the power loss arising from the line resistance and hence the efficiency of the line.

2

Four identical load sensors measure the force at each corner of the weigh-bridge. Assume that the weight is evenly distributed between the four sensors. The graph below shows the combined output from the four load sensors for a given load.



The signals from the sensors are processed by the circuit shown below to produce a 4-bit binary signal proportional to the weight of the cow.



page 12

- The self-weight of the weigh-bridge is 200 kg.
- The maximum load is 1200 kg.
- \bullet $\ V_{in}$ should equal 0 V when the weigh-bridge is unloaded (self-weight only).
- V_{in} should equal 5 V at the maximum load.
- The digital value of 1111 is equivalent to an analogue voltage at V_{in} of 5 V.
- Output A is the LSB and Output D is the MSB.
- Binary counter outputs are each 5 V or 0 V.
- (d) Calculate the values of R_x , R_1 , R_A , R_B , R_C and R_D .

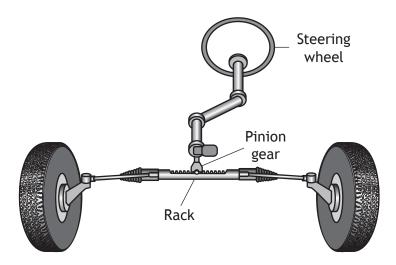
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A fault occurs in one of the load sensors giving a reading of $-250\,\text{mV}$ for V_{in} when the weigh-bridge is not loaded.

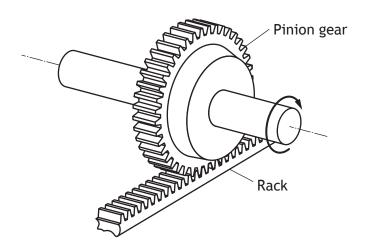
(e) Calculate the sum of the load voltages for this value of $V_{\rm in}$ and then explain how this reading may have occurred.

2

8.



The steering mechanism for a car, shown above, comprises a steering wheel connected to a toothed bar called a 'rack' via a 'pinion' gear. The pinion gear is fixed in location and is free to rotate. The rack moves to the left or to the right depending on the direction of rotation of the pinion gear. The pinion gear and rack are shown below.



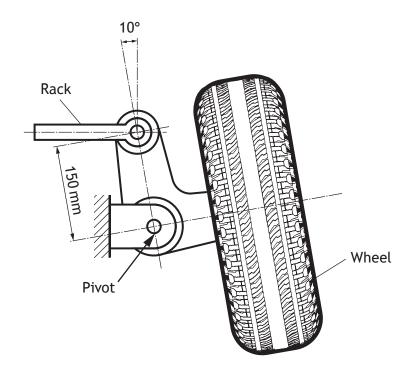
The pinion has a pitch circle diameter of 45 mm and a pressure angle of 25°. A torque of 10 Nm is required at the pinion for the car to turn a corner at a constant speed.

(a) Calculate the magnitude and direction of the tangential and radial components of force acting on the rack if the pinion is turned clockwise.

3

8. (continued) MARKS

The actual torque required to turn both wheels about their pivot is 100 Nm when the wheel is at an angle of 10°. A power steering system provides additional force to move the rack which causes the wheel to change angle about a pivot (changing the direction of the car). The arm connecting the rack to the pivot is 150 mm long. A sketch of the plan view for the arrangement for one wheel is shown below.



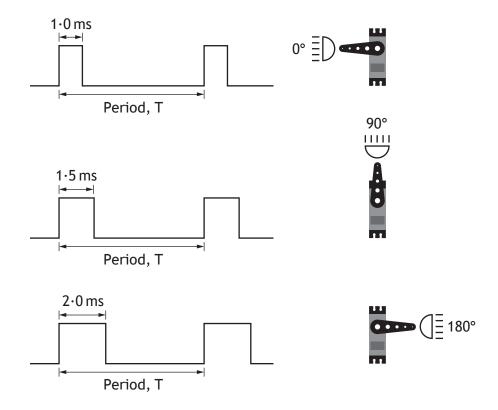
(b) Calculate the required force in the rack to turn the wheels and hence the additional force supplied to the rack by the power steering system.

[Turn over

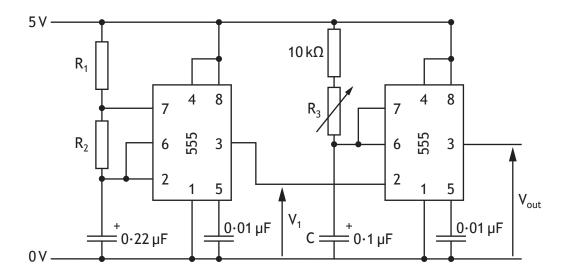
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A recent advance in car technology is to point the headlights in the direction that a car is turned.

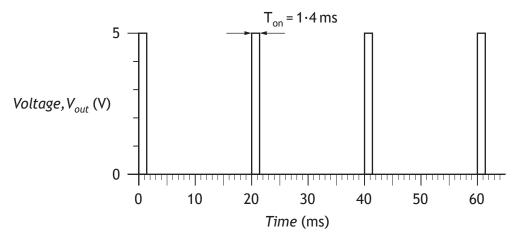
A student uses a precision motor to adjust the angle of a car headlight as it corners. The angle is changed by applying a pulse of variable width to the motor, as shown in the waveform diagrams below.



The motor waveforms are produced using the circuit shown below.



Note: V_1 has a duty cycle of 99%, ie mark: space ratio is 99:1 The second stage of the circuit produces the output signal V_{out} . 8. (continued) MARKS



The mark time is calculated using:

$$T_{on}=1.1RC$$

where \boldsymbol{R} is the total resistance in series with the capacitor, $\boldsymbol{C}.$

(c) Calculate the values of R_1 , R_2 , R_3 and the **angle** the precision motor will move to.

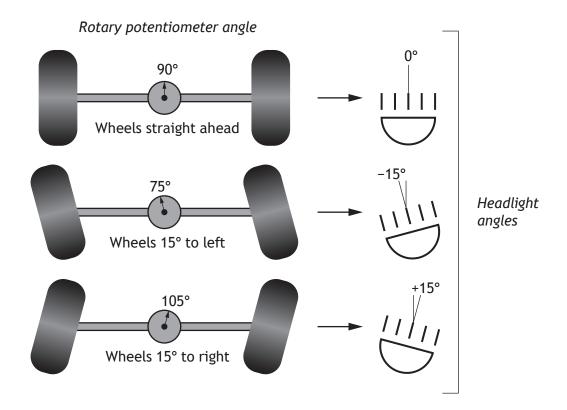
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5

The student replaces the 555 circuit with a microcontroller. A program is written to process the angle of the wheels and produce a waveform to adjust the angle of the headlights.

The following information is included for reference.

- The range of movement of the headlight must be limited to -15° to +15°.
- The frequency of the output waveform must match the waveform in part (c).
- The angular position of the front wheels is detected by a rotary potentiometer with a range of 0° to 180°.
- The voltage from the potentiometer is processed by the microcontroller's ADC producing a value stored in the integer variable wheel_angle in the range 0–255.
- Potentiometer rotation of 180° would produce a wheel_angle of 255.



Programming commands to produce time delays

PBASIC	ARDUINO
Syntax	Syntax
PAUSEMICRO microseconds	delayMicroseconds(us)
Parameters Microseconds — is a variable/ constant (0–16383) which specifies the number of microseconds to pause	Parameters us — is a variable/ constant (0–16383) which specifies the number of microseconds to pause
Example PAUSEMICRO 50 'Wait 50 μs	Example delayMicroseconds(50);//Wait 50 μs
Syntax	Syntax
PAUSE ms	delay(ms)
Parameters ms — is a variable/constant which specifies the number of milliseconds to pause	Parameters ms — is a variable/constant which specifies the number of milliseconds to pause
Example PAUSE 5000 'Wait 5000 ms	Example delay(5000); //Wait 5000 ms
Program Variables	
PBASIC	ARDUINO
wheel_angle mark space	wheel_angle mark space
All variables are word integers in the range (0–65535)	All variables are integers in the range (-32768 to 32767)

ARDUINO

```
void sub_procedure_B()
                                            // get wheel angle and
wheel_angle = analogRead(14)/4;
                                            // scale to 0-255 range
if(wheel_angle < 106)
{
   wheel_angle = 106;
}
                                                   SECTION A
if(wheel_angle > 149)
   wheel_angle = 149;
mark = wheel_angle*1000/255+1000;
space = 20000 - mark;
digitalWrite(3, HIGH);
delayMicroseconds(mark);
                                                   SECTION B
digitalWrite(3, LOW);
delayMicroseconds(space);
}
```

BASIC

sub_procedure_B:

readadc 0, wheel angle

' get wheel angle

readade o, wheet_angle	
IF wheel_angle < 106 then	
let wheel_angle = 106	
ELSEIF wheel_angle > 149 then	SECTION A
let wheel_angle = 149	
ENDIF	
LET mark = wheel_angle*1000/255+1000 LET space = 20000 – mark	
HIGH 3	SECTION B
PAUSEMICRO mark LOW 3	SECTION B
PAUSEMICRO space	
return	

8. (continued) MARKS

(d) Explain the purpose of the program lines in section A, and show how the numbers 106 and 149 have been calculated.

2

3

After testing the program and finding faults, section B was modified as shown below.

ARDUINO	BASIC
mark=wheel_angle * 100/255 + 100; mark = mark * 10; space = 2000 – mark;	LET mark = wheel_angle*100/255 + 100 LET mark = mark * 10; LET space = 2000 – mark
digitalWrite(3,HIGH); delayMicroseconds (mark); digitalWrite(3,LOW); delay(18); delayMicroseconds(space);	HIGH 3 PAUSEMICRO mark LOW 3 PAUSE 18 PAUSEMICRO space
}	return

(e) Explain why the lines highlighted were altered.

[END OF QUESTION PAPER]

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National Qualifications 2018	5		Mar	k

X723/77/21

Engineering Science Worksheets

THURSDAY, 24 MAY 1:00 PM - 3:00 PM



Full name of centre			Town	
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Worksheets for questions 1 (a) and 6 (a).

Write your answers clearly in the spaces provided in this booklet.

Use blue or black ink. Sketches, diagrams and graphs may be drawn in pencil.

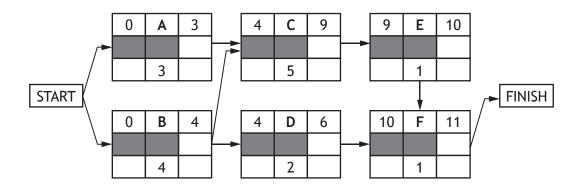
Before leaving the examination room you must give your answer booklet **and** worksheets to the Invigilator; if you do not, you may lose all the marks for this paper.





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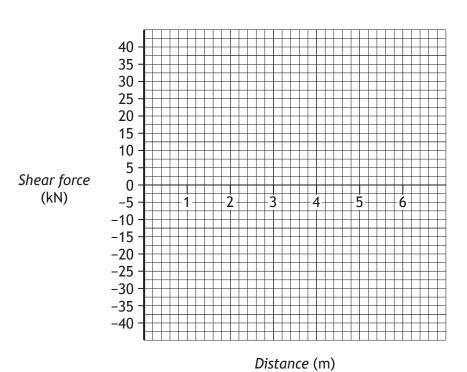
Worksheet for question 1 (a)



Critical path _____

Worksheet for question 6 (a)

Space for working



[END OF WORKSHEETS]



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FOR OFFICIAL USE	
National Qualifications	Mark

X723/77/01

Engineering Science Answer Booklet

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Write your answers clearly in this answer booklet. You must clearly identify in the margin the question number you are attempting.

Use blue or black ink.

Before leaving the examination room you must give this booklet to the Invigilator; if you do not, you may lose all the marks for this paper.



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Question	Marks