

Core Skills Signposting

Qualification Title(s)	SVQ in Print Operations at SCQF Level 6
Developed by	NSAFD
Approved by ACG	28/04/2026
Version	V1

Introduction

Core Skills signposting indicates if there are opportunities within units to develop Core Skills in the workplace to a specified SCQF level. The signposting document should also acknowledge where there are no opportunities to develop Core Skills. This signposting can be used by providers and assessors to plan the development and assessment of Core Skills.

The five Core Skills are:

- ☐ Communication
- ☐ Information and Communication Technology
- ☐ Numeracy
- ☐ Problem Solving
- ☐ Working with Others

SSO may insert additional introductory text to contextualise the core skills signposting to their sector

Core Skills Signposting

SVQ in Print Operations at SCQF Level 6

URN	Unit title	Communication	ICT	Numeracy	Problem Solving	Working with Others
PROHSS1	Make sure your own actions reduce risks to health and safety	5			5	5
PRODPP126	Manage system connections and devices in pre press		5		5	5
PROMP997	Improve the effectiveness of the print organisation through good communication with others	5			5	5
GQAMP997	Maintain printing equipment in working order	5			5	5
PRODPP711	Design and produce creative colour artwork for print	6	7	6	6	5
PRODPP122	Control colour in pre press	6	7	6	6	5
PRODPP124	Send and receive digital files	5	5		5	4
PRODPP128	Produce approved proofs for print	5	6	5	5	5
PRODPP130	Preflight file set up	5	6		6	5
PRODPP120	Plan work to meet production requirements	6	5	5	6	5
PROCTN405	Produce CAD, carton design	5	7	6	5	5

	and sample making					
PRODPP129	Produce computer lasered image carriers	5	6	5	5	5
PRODPP132	Produce computer-generated imaged film	5	6	5	5	5
PRODPP105	Make photopolymer plates for flexographic printing	5	6	5	5	5
PRODPP219	Make stencils for screen printing	5	6	5	5	5
GQAMP290	Control the set-up of flat sheet digital colour printing machines	5	6	5	5	4
GQAMP291	Control output and quality from flat sheet digital colour printing machines		5	4	5	4
GQAMP281	Control the set-up of multi-unit lithographic printing machines	5	6	6	6	6
GQAMP280	Control output and quality from sheet-fed multi-unit lithographic printing machines	5	6	6	6	6
GQAMP282	Control the set-up of flexographic printing units on a multi-unit flexographic press	5	6	6	6	6

GQAMP283	Control output and quality from flexographic units on a multi-unit flexographic press	5	6	6	6	6
GQAMP288	Control the set-up of web offset printing units on a multi-unit web offset press	5	6	6	6	6
GQAMP289	Control output and quality from web offset printing units on a multi-unit web offset press	5	6	6	6	5
GQAMP286	Control the set-up of screen printing units on multi-station screen printing machines	5	5	5	5	4
GQAMP287	Control output and quality from screen printing units on multi-station screen printing machines	5	5	5	5	4
GQAMP292	Control the set-up of web fed digital colour printing machines	5	6	6	6	4
GQAMP293	Control output and quality from web fed digital colour printing machines	5	6	6	6	4
GQAMP233	Control auxiliary equipment	4		4	4	4

GQAMP252	Prepare inks and coatings for printing	5	4	5	4	4
GQAMP257	Prepare and maintain image carriers for printing	4				4
GQAMP276	Control numbering, bar-coding or in-line data printing equipment	5	5	4	4	4
GQAMP277	Control ink drying equipment	4	5		4	4
GQAMP262	Set in-line converting or enhancing equipment	5			5	4
GQAMP357	Run and monitor guillotines	4		5		4
GQAMP363	Run and monitor folding machinery	4		5		4
PRODPP301	Control the set up of three dimensional printing machines	5	6	6	6	4
PRODPP302	Control output and quality from three dimensional printing machines	5	6	6	6	4
GQAMP261	Use reel handling equipment	4				4
PRODPP248	Set up and control variable data in digital printing	5	6	6	6	5
GQAMP279	Control in-line folding equipment	4			5	4
GQAMP271	Control automatic/sem	4			5	4

	i-automatic multi-colour over-printing machinery					
PROPF413	Set up post press machinery under supervision	5	5	5	5	5
PROPF414	Operate post press machinery and equipment under supervision	5	5	5	5	5
PROPF351	Set up and control booklet making machinery	5	5	5	5	4
PRODPP412	Set up and control flatbed die cutting machines	5	5	5	5	5
PROPF347	Set up and control guillotines	5	5	5	5	5
PROPF348	Set up and control folding machinery	5		5	5	5
PROPF355	Set up and control twin loop wire binding machinery	5		5	5	5
PROCTN401	Control cutting and creasing machinery	5	5	5	5	5
PROPF346	Set up and control multi-knife trimming machinery	5			5	5
PROPF350	Set up and control foil blocking machinery	5			5	5
PROPF343	Set up and control adhesive binding machinery	5			5	5

PROPF410	Set up and control non-automatic finishing machines	5		4	5	
PROPF411	Set up and control varnishing machinery	5		4	5	
PROPF341	Set up and control multiple hopper feeders	4		4	4	4
PROPF342	Set up and control auto-fed sewing machinery	5	6	6	6	5
PROPF344	Set up and control case making machinery	5	6	6	6	5
PROPF345	Set up and control casing-in machinery	5	6	6	6	5
PROPF354	Set up and control in-line block-feeding-forwarding-case binding machinery	6	6	6	6	5
PROPF352	Set up and control in-line inseting-stitching-trimming machines	5	5	5	6	5
PROPF353	Set up and control in-line gathering-adhesive binding-trimming machinery	5	6	6	6	5
PROCTN400	Set and operate carton manufacturing equipment	5	5	5	5	5

PROCTN40 2	Control gluing and finishing machinery	5	5	5	5	5
PROCTN40 3	Produce dies and stripping tools	5	5	5	5	5
PROCTN40 4	Control carton enhancing machinery	5	5	5	5	5

All numbers refer to SCQF level – any blanks indicate no opportunity.